

## Description

3-mil, highly flexible, translucent grey PVC film with a matte surface formulated for use in paint stencil applications.

## Release Liner

84# silicone-coated paper

## Adhesive

Clear, water-based, low-tack, removable adhesive

## Area of Use

Developed for use in conformable paint stencil applications, especially for paint and spray techniques on complex curves, uneven or semi-flexible substrates and surfaces requiring transparency of the paint mask for substrate visibility.

Great for various automotive, aerospace, industrial equipment paint mask applications.

## Technical Tips

- Not suitable for wet applications.
- Remove the stencil film prior to baking, for those liquid paints that require baking to chemically cure.
- Users should always test their painting process to ensure stencil films are compatible.
  - Stencil films may leave adhesive residue behind if left on a freshly painted or porous surface for too long.

## Technical Data

<b>Thickness</b> (without liner and adhesive)	3-mil
<b>Dimensional Stability</b> (FINAT TM-14)	Adhered to steel, no shrinkage in cross direction; In length, <.016"
<b>Fire Behavior</b> (DIN 75200)	Adhered to steel, self-extinguishing
<b>Fire Rating</b>	ASTM E 84-07 Class "A"
<b>Adhesive Power</b> (FINAT TM-1, after 24 h, average)	Adhered to stainless steel: 0.5 lb/in
<b>Tensile Strength</b> (DIN EN ISO 527)	Along: Min. 19 MPa Across: Min. 19 MPa
<b>Elongation at Break</b> (DIN EN ISO 527)	Along: Min. 130% Across: Min. 150%
<b>Shelf Life</b> (68°F/50% relative humidity)	2 years
<b>Minimum Application Temperature</b>	50°F
<b>Available Lengths</b>	150' (50 yard)
<b>Available Widths</b>	15" (punched), 24", 30", 36", 40", 48"
<b>Recommended Application Tapes</b>	ORATAPE® HT55, MT95, MT72



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## Note

Surfaces to which the material will be applied must be thoroughly cleaned from dust, grease or any contamination which could affect the adhesion of the material. Freshly lacquered or painted surfaces should be completely cured. The compatibility of selected lacquers and paints should be tested by the user, prior to application of the material. Films with structured surface are naturally more sensitive than the unstructured. Accordingly, these films are to be treated carefully both in processing and in cleaning. Impurities affect the appearance of structured films and require more frequent cleaning. Furthermore the application information published by ORAFOL is to be considered. The batch traceability according to ISO 9001 is possible on the basis of the roll number.

## IMPORTANT NOTICE

All ORAMASK® products are subject to careful quality control throughout the manufacturing process and are warranted to be of merchantable quality and free from manufacturing defects. Published information concerning ORAMASK® products is based upon research which the Company believes to be reliable although such information does not constitute a warranty. Because of the variety of uses of ORAMASK® products and the continuing development of new applications, the purchaser should carefully consider the suitability and performance of the product for each intended use, and the purchaser shall assume all risks regarding such use. All specifications are subject to change without prior notice.

WARNING: This product contains chemicals known to the State of California to cause cancer, birth defects or other reproductive harm.



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